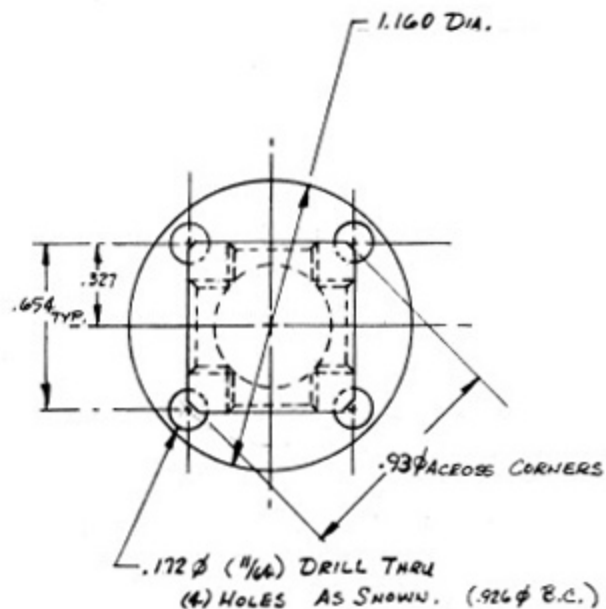


3/8-40 UNEF TAP THRU
C'SINK .400 ϕ x 45° (FOR "O" RING)
(4) HOLES
NO BURRS

3/64 (.484) DIA DRILL x 2.08
.501/.502 DIA x .690 DEEP
C'DRILL 9/16 ϕ x .7 DEEP

MATERIAL 303 STAINLESS



.X \pm .030
.XX \pm .015
.XXX \pm .005

T TOUCH MASTER
MAZAK OLD STYLE

BREAK ALL SHARP EDGES .005-.010

② THIS CAN HAVE UP TO A 45° ANGLE
CAUSED BY DIVING A TURNING TOOL