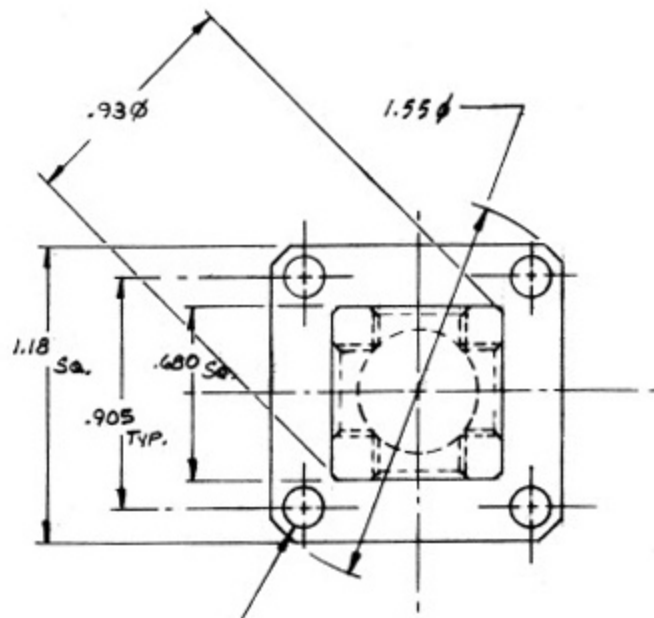


$3\frac{1}{64}$ (.484) DIA. DRILL \times 1.83 DEEP
 $.501/.502$ DIA \times 1.7 DEEP
 C'DRILL $.9/16$ ϕ \times .5 DEEP.


$\frac{3}{8}$ -40 UNEF TAP THRU
 C'SINK $.400$ ϕ \times 45° (FOR "O" RING)
 (4) HOLES



$.172$ ϕ (4) HOLES
 ON 1.281 ϕ BOLT CIRCLE (REF.)
 AS SHOWN

MATERIAL 303 STAINLESS

$.X \pm .030$
 $.XX \pm .015$
 $.XXX \pm .005$

 TOUCH MASTER.

MAZAK NEW STYLE

- BREAK ALL SHARP EDGES $.005$ - $.010$
- THIS CAN HAVE UP TO A 45° ANGLE CAUSED BY DIVING A TURNING TOOL.